

零件手册

PARTS BOOK

选购零件时,请注明序号、件号。
Please confirm the relative applications Ref. No, part No. when buying the parts.

1.机壳·外装部件

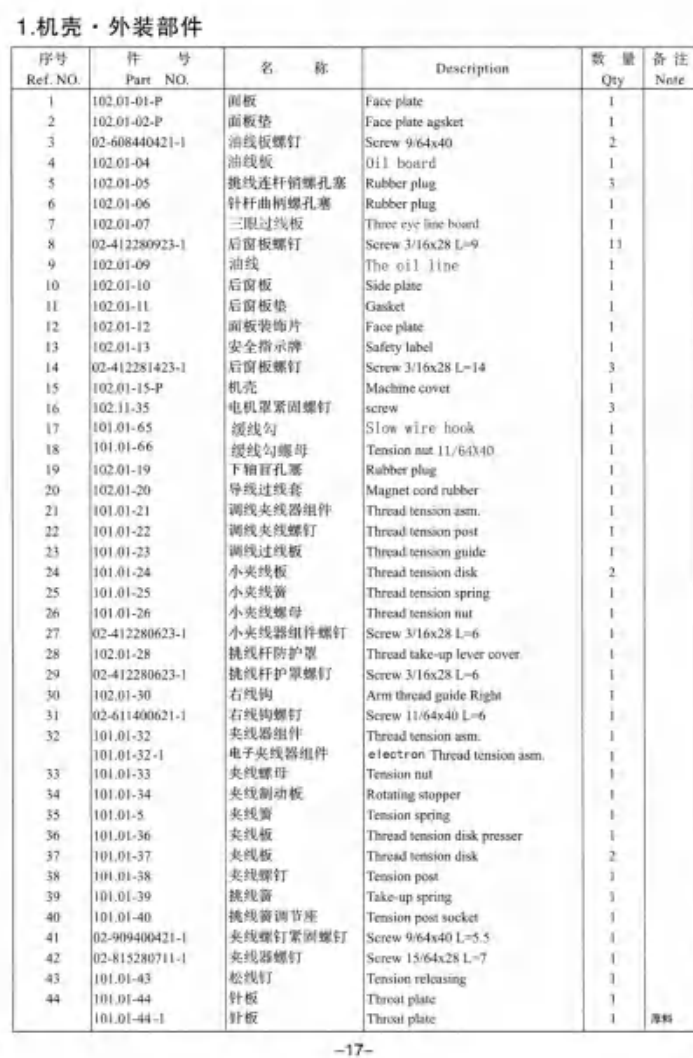
MACHINE FRAME&SCCELLANEOUS COVER COMPONENTS



序号	件号	名称	Description	数量	备注
Ref. No.	Part No.			Qty.	Note
1	102.01.01	机壳	Face plate	1	
2	102.01.02-P	机壳肋	Face plate apgket	1	
3	02-4084021-1	出丝孔螺钉	Screw 9/16x4.0	1	
4	102.01.04	机壳板	Oil. board	1	
5	102.01.05	机壳孔橡胶孔塞	Rubber plug	1	
6	102.01.06	机壳孔橡胶孔塞	Rubber plug	1	
7	102.01.07	机壳孔橡胶孔塞	Three eye line board	1	
8	02-41228023-1	机壳螺钉	Screw 3/16x28 L-9	13	
9	102.01.09	机壳	The oil. line	1	
10	102.01.10	机壳板	Subplate	1	
11	102.01.11	机壳板	Gasket	1	
12	102.01.12	机壳板	Face plate	1	
13	02-41228023-1	机壳螺钉	Screw 3/16x28 L-14	3	
14	02-41228023-1	机壳螺钉	Screw 3/16x28 L-14	3	
15	102.01.15-P	机壳	Mainline cover	1	
16	102.01.16	机壳	Screw 1/8x16 L-8	3	
17	101.01.05	机壳	Slit wire hook	1	
18	101.01.06	机壳	Tension nut 11.6/3/0	1	
19	102.01.19	机壳	Rubber plug	1	
20	102.01.20	机壳	Magnet cord rubber	1	
21	102.01.21	机壳	Thread tension arm	1	
22	101.01.22	机壳	Thread tension post	1	
23	101.01.23	机壳	Thread tension guide	1	
24	101.01.24	机壳	Thread tension disk	1	
25	101.01.25	机壳	Thread tension spring	1	
26	101.01.26	机壳	Thread tension nut	1	
27	02-41228023-1	机壳螺钉	Screw 3/16x28 L-14	1	
28	102.01.28	机壳	Thread take-up lever cover	1	
29	02-41228023-1	机壳螺钉	Screw 3/16x28 L-14	1	
30	02-41228023-1	机壳螺钉	Screw 3/16x28 L-14	1	
31	02-41228023-1	机壳螺钉	Screw 3/16x28 L-14	1	
32	101.01.32	机壳	Thread tension arm	1	
33	101.01.33	机壳	Thread tension nut	1	
34	101.01.34	机壳	Rotating stopper	1	
35	101.01.35	机壳	Tension spring	1	
36	101.01.36	机壳	Thread tension disk presser	1	
37	101.01.37	机壳	Thread tension disk	1	
38	101.01.38	机壳	Tension post	1	
39	101.01.39	机壳	Take-up spring	1	
40	101.01.40	机壳	Tension post neck	1	
41	02-4084021-1	机壳螺钉	Screw 9/16x4.0 L-5	1	
42	02-41228023-1	机壳螺钉	Screw 3/16x28 L-7	1	
43	101.01.43	机壳	Thread plate	1	
44	101.01.44	机壳	Throat plate	1	
45	101.01.44-1	机壳	Throat plate	1	

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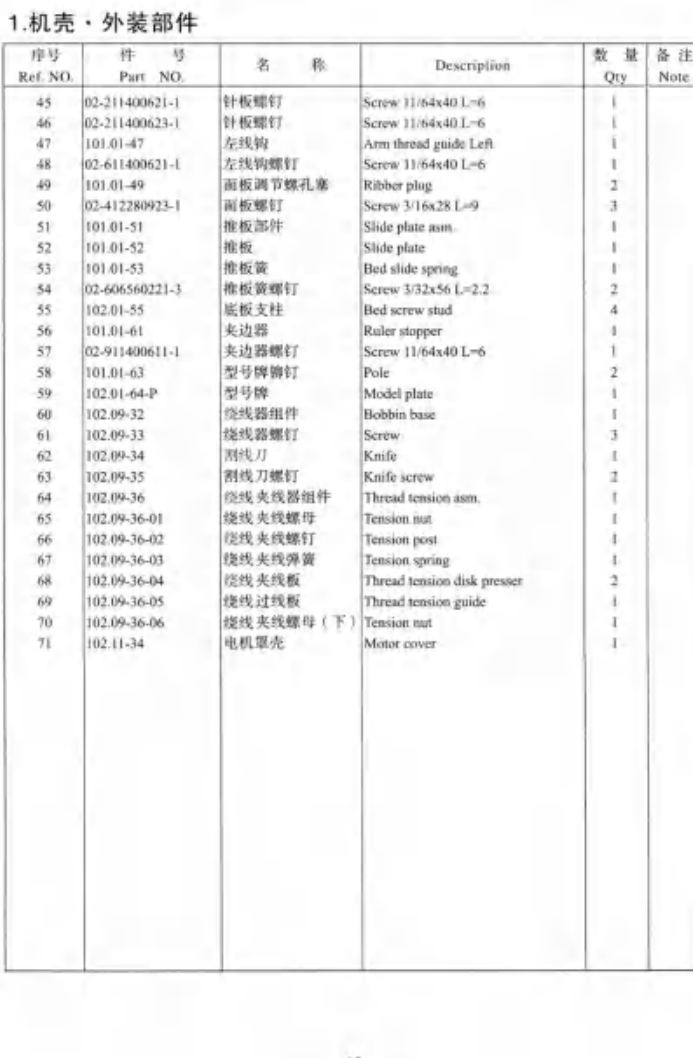
MACHINE FRAME&SCCELLANEOUS COVER COMPONENTS



序号	件号	名称	Description	数量	备注
Ref. No.	Part No.			Qty.	Note
46	102.01.46-P	机壳	Face plate	1	
47	102.01.47	机壳	Face plate apgket	1	
48	02-41228023-1	机壳螺钉	Screw 9/16x4.0	1	
49	102.01.49	机壳板	Oil. board	1	
50	102.01.50	机壳孔橡胶孔塞	Rubber plug	1	
51	102.01.51	机壳孔橡胶孔塞	Rubber plug	1	
52	102.01.52	机壳孔橡胶孔塞	Three eye line board	1	
53	02-41228023-1	机壳螺钉	Screw 3/16x28 L-9	13	
54	102.01.54	机壳	The oil. line	1	
55	102.01.55	机壳板	Subplate	1	
56	102.01.56	机壳板	Gasket	1	
57	102.01.57	机壳板	Face plate	1	
58	02-41228023-1	机壳螺钉	Screw 3/16x28 L-14	3	
59	02-41228023-1	机壳螺钉	Screw 3/16x28 L-14	3	
60	102.01.60	机壳	Mainline cover	1	
61	102.01.61	机壳	Screw 1/8x16 L-8	3	
62	101.01.05	机壳	Slit wire hook	1	
63	101.01.06	机壳	Tension nut 11.6/3/0	1	
64	102.01.64	机壳	Rubber plug	1	
65	102.01.65	机壳	Magnet cord rubber	1	
66	102.01.66	机壳	Thread tension arm	1	
67	101.01.22	机壳	Thread tension post	1	
68	101.01.23	机壳	Thread tension guide	1	
69	101.01.24	机壳	Thread tension disk	1	
70	101.01.25	机壳	Thread tension spring	1	
71	101.01.26	机壳	Thread tension nut	1	
72	02-41228023-1	机壳螺钉	Screw 3/16x28 L-14	1	
73	102.01.73	机壳	Thread take-up lever cover	1	
74	02-41228023-1	机壳螺钉	Screw 3/16x28 L-14	1	
75	02-41228023-1	机壳螺钉	Screw 3/16x28 L-14	1	
76	101.01.32	机壳	Thread tension arm	1	
77	101.01.33	机壳	Thread tension nut	1	
78	101.01.34	机壳	Rotating stopper	1	
79	101.01.35	机壳	Tension spring	1	
80	101.01.36	机壳	Thread tension disk presser	1	
81	101.01.37	机壳	Thread tension disk	1	
82	101.01.38	机壳	Tension post	1	
83	101.01.39	机壳	Take-up spring	1	
84	101.01.40	机壳	Tension post neck	1	
85	02-4084021-1	机壳螺钉	Screw 9/16x4.0 L-5	1	
86	02-41228023-1	机壳螺钉	Screw 3/16x28 L-7	1	
87	101.01.43	机壳	Thread plate	1	
88	101.01.44	机壳	Throat plate	1	
89	101.01.44-1	机壳	Throat plate	1	

1.机壳·外装部件

MACHINE FRAME&SCCELLANEOUS COVER COMPONENTS



序号	件号	名称	Description	数量	备注
Ref. No.	Part No.			Qty.	Note
90	02-21140021-1	机壳螺钉	Screw 1/8x40 L-6	1	
91	02-21140021-1	机壳螺钉	Screw 1/8x40 L-6	1	
92	101.01.47	机壳	Arm thread guide L/R	1	
93	02-41228023-1	机壳螺钉	Screw 3/16x28 L-9	1	
94	101.01.49	机壳	Rubber plug	1	
95	02-41228023-1	机壳螺钉	Screw 3/16x28 L-9	1	
96	101.01.51	机壳	Slit plate	1	
97	101.01.52	机壳	Bed slide spring	1	
98	02-6666021-3	机壳	Bed slide spring	1	
99	101.01.55	机壳	Bed stop stud	4	
100	101.01.61	机壳	Ruler stopper	1	
101	02-41228023-1	机壳螺钉	Screw 3/16x28 L-6	1	
102	02-41228023-1	机壳螺钉	Screw 3/16x28 L-6	1	
103	02-41228023-1	机壳螺钉	Screw 3/16x28 L-6	1	
104	101.01.63	机壳	Pole	2	
105	102.01.64-P	机壳	Model plate	1	
106	102.01.65	机壳	Bobbin base	1	
107	102.01.66	机壳	Screw	3	
108	102.01.67	机壳	Knife	1	
109	102.01.68	机壳	Knife screw	1	
110	102.01.69	机壳	Thread tension arm	1	
111	102.01.70	机壳	Tension nut	1	
112	102.01.71	机壳	Thread tension disk	1	
113	102.01.72	机壳	Thread tension guide	1	
114	102.01.73	机壳	Thread tension spring	1	
115	102.01.74	机壳	Thread tension nut	1	
116	102.01.75	机壳	Thread take-up lever cover	1	
117	02-41228023-1	机壳螺钉	Screw 3/16x28 L-14	1	
118	02-41228023-1	机壳螺钉	Screw 3/16x28 L-14	1	
119	02-41228023-1	机壳螺钉	Screw 3/16x28 L-14	1	
120	101.01.32	机壳	Thread tension arm	1	
121	101.01.33	机壳	Thread tension nut	1	
122	101.01.34	机壳	Rotating stopper	1	
123	101.01.35	机壳	Tension spring	1	
124	101.01.36	机壳	Thread tension disk presser	1	
125	101.01.37	机壳	Thread tension disk	1	
126	101.01.38	机壳	Tension post	1	
127	101.01.39	机壳	Take-up spring	1	
128	101.01.40	机壳	Tension post neck	1	
129	02-4084021-1	机壳螺钉	Screw 9/16x4.0 L-5	1	
130	02-41228023-1	机壳螺钉	Screw 3/16x28 L-7	1	
131	101.01.43	机壳	Thread plate	1	
132	101.01.44	机壳	Throat plate	1	
133	101.01.44-1	机壳	Throat plate	1	

2.上轴·挑线部件

MAIN SHAFT&THREAD-UP LEVER COMPONENTS



序号	件号	名称	Description	数量	备注
Ref. No.	Part No.			Qty.	Note
1	02-41228023-1	挑线杆螺钉	Screw 1/8x42 L-10.5	1	
2	101.02.02	挑线杆	Thread take-up crank shaft	1	
3	101.02.03	挑线杆	Roller felt	1	
4	101.02.04	挑线杆	Thread take-up lever	1	
5	101.02.05	挑线杆	Thread take-up lever arm	1	
6	101.02.06	挑线杆	Needle bearing	2	
7	101.02.07	挑线杆	Needle bar crank	1	
8	101.02.08	挑线杆	Needle bar crank	1	
9	101.02.09	挑线杆	Left screw 9/16x4.0 L-4.8	1	
10	101.02.10	挑线杆	Counter weight arm	1	
11	02-41228023-1	挑线杆螺钉	Screw 3/16x28 L-16	1	
12	02-41228023-1	挑线杆螺钉	Screw 3/16x28 L-16	1	
13	101.02.13	挑线杆	Rubber ring	1	
14	02-41228023-1	挑线杆螺钉	Screw 3/16x28 L-15.5	1	
15	102.02.15	挑线杆	Counter weight	1	
16	101.02.16	挑线杆	Feed drive eccentric cam arm	1	
17	02-51401111-1	挑线杆	Screw 1/4x4 L-11	2	
18	101.02.18	挑线杆	Feed drive eccentric cam	1	
19	02-4084021-1	挑线杆螺钉	Screw 9/16x4.0 L-6	2	
20	102.02.20	挑线杆	Oil seal	1	
21	102.02.21	挑线杆	Swag ring	1	
22	102.02.22	挑线杆	Thread collar	1	
23	02-41228023-1	挑线杆螺钉	Screw 1/4x4 L-6	2	
24	101.02.24	挑线杆	Main shaft front bushing arm	1	
25	102.02.25	挑线杆	Bushing intermediate	1	
26	101.02.26	挑线杆	Cable lead	1	
27	101.02.27	挑线杆	Rubber	1	
28	101.02.28	挑线杆	Thread take-up crank shaft felt	1	
29	02-41228023-1	挑线杆螺钉	Screw 3/16x28 L-10	1	
30	102.02.30	挑线杆	Hand wheel	1	
31	102.02.31	挑线杆	Main shaft	1	
32	102.02.32	挑线杆	Thread collar	1	
33	102.02.33	挑线杆	Upper shaft bushing	1	
34	102.02.34	挑线杆	Connect block A	1	
35	102.02.35	挑线杆	Connect block B	1	
36	102.02.36	挑线杆	Connect block C	1	
37	102.02.37	挑线杆	Needle bearing plate	1	
38	102.02.38	挑线杆	Connect block B	1	
39	102.02.39	挑线杆	Connect block B	1	
40	102.02.40	挑线杆	Connect block B	1	
41	102.02.41	挑线杆	Connect block B	1	
42	102.02.42	挑线杆	Connect block B	1	
43	102.02.43	挑线杆	Connect block B	1	
44	102.02.44	挑线杆	Connect block B	1	
45	102.02.45	挑线杆	Connect block B	1	
46	102.02.46	挑线杆	Connect block B	1	
47	102.02.47	挑线杆	Connect block B	1	
48	102.02.48	挑线杆	Connect block B	1	
49	102.02.49	挑线杆	Connect block B	1	
50	102.02.50	挑线杆	Connect block B	1	

3.针杆·竖轴·下轴部件

NEEDLE BAR, UPRIGHT SHAFT&HOOK DRIVING SHAFT COMPONENTS



序号	件号	名称	Description	数量	备注
Ref. No.	Part No.			Qty.	Note
1	102.03.01	针杆上盖	Cup	1	
2	102.03.02	针杆	Needle bar bushing upper	1	
3	102.03.03	针杆	Needle bar	1	
4	102.03.04	针杆	Needle bar	1	
5	102.03.05	针杆	Needle bar holder arm	1	
6	02-5084021-1	针杆螺钉	Screw 9/16x4.0 L-7.5	1	
7	102.03.07	针杆	Slide block	1	
8	102.03.08	针杆	Needle bar thread guide	1	
9	102.03.09	针杆	Needle bar bushing lower	1	
10	02-5084021-1	针杆螺钉	Screw 3/16x4 L-8.5	1	
11	102.03.10	针杆	Needle bar thread guide	1	
12	101.03.11	针杆	Needle	1	
13	101.03.12	针杆	Needle DRX1 #14	1	
14	101.03.13	针杆	Needle DRX1 #14	1	
15	101.03.14	针杆	Needle DRX1 #14	1	
16	101.03.15	针杆	Needle DRX1 #14	1	
17	101.03.16	针杆	Needle DRX1 #14	1	
18	101.03.17	针杆	Needle DRX1 #14	1	
19	101.03.18	针杆	Needle DRX1 #14	1	
20	101.03.19	针杆	Needle DRX1 #14	1	
21	101.03.20				