

使用说明

INSTRUCTIONS MANUAL

K5/K2 系列 高速直驱电脑缝机 HIGH SPEED DIRECT-DRIVE COMPUTERIZED LOCKSTITCH SEWING MACHINE

重要安全事项

- 为使您正确使用我们的产品，须对产品各种功能充分了解，以便安全操作。使用前请仔细阅读使用说明书。我们希望您能长期愉快地使用我们的产品，请保存好说明书，以备查阅。
- 使用此缝纫机时，必须遵守包括如下项目的最基本安全措施。
 - 使用此缝纫机之前，请阅读本使用说明书中的所有安全警告。
 - 同时应仔细阅读使用说明书并妥善保管，以便能够随时查阅。
 - 此缝纫机应与我国的相关安全标准一致使用。
 - 使用此缝纫机及缝制过程中，所有的安全装置应安装在规定的位置。
 - 没有安装规定的安全装置或擅自拆卸禁止使用。
 - 此缝纫机应由接受过培训的操作人员进行操作。
 - 使用缝纫机时，建议戴安全防护眼镜。
 - 发生下列情况时，应立即关闭电源开关，或按下电源线插头。
 - 7-1 线材、弯针、分离器等被和线缠绕时；
 - 7-2 更换机头、压脚、针板、弯针、分离器、送布牙、护针器、支架、布帘等部件时；
 - 7-3 修理时；
 - 7-4 工作场所无人或离开工作场所时；
 - 缝纫机以及附属装置使用中的机械、润滑油等液体进入眼睛或沾到皮肤上时，或被误吸时，应立即清洗有关部分并去医院治疗。
 - 禁止用手触摸打开了缝纫机开关通气的零件或装置。
 - 有关缝纫机的修理、改造、调整应由受过专门培训的技术人员或专家进行。
 - 一般的维护保养应由受过训练的人员来进行。
 - 一般的电气方面的修理、维修应由有资格的电气技术人员或专家的监督和指导下进行。
 - 修理、保养有关空气、气缸等压缩空气的零件时，应切断空气压缩机供气源后再进行；如有压缩空气时，应释放压缩空气。
 - 受过训练的维修技术人员或专家对以上进行有关调整或确认动作时除外。
 - 缝纫机在使用期间定期进行清理。
 - 为了正常运转，应安装地线，同时应在不受高频电磁炉等强电磁源影响的环境下使用。
 - 电源插头应用具有电气专门知识的人安装，电源插头必须连接到接地插座上。
 - 缝纫机指定用途以外不能使用。
 - 对缝纫机的改造、变更应符合安全规格，并采取有效的安全措施。
 - 另外，对于有关改造和变更，公司概不负责。
 - 本使用说明书上采用以下2个警告符号。
 - 有损伤操作人员、维修人员的危险。
- 安全上需要特别加以注意的事项。

IMPORTANT SAFETY INSTRUCTIONS

- In order for you to use our products correctly, you must fully understand the various functions of the products in order to operate safely. Please read this instruction manual carefully before using the machine. We hope you will be able to use our products for a long time. Please take care of this manual and use it as reference when necessary.
- When using the machine, you must observe all basic safety measures, including but not limited to the following items. Take care of this manual, and use it as reference whenever necessary.
 - Read all the instructions in this manual before using the machine, including but not limited to the following items. Take care of this manual, and use it as reference whenever necessary.
 - Before running the machine, make sure all relevant safety specifications are adequate to specifications and technical standard in your country.
 - The machine should not be run without its safety devices.
 - The machine should only be operated by properly trained personnel.
 - For your safety, it is recommended to wear safety glasses while running the machine.
 - Turn off or unplug the machine when the following situations arise:
 - 7-1 Threading needles, looper, spreader, etc or replacing bobbin
 - 7-2 Replacing the needle, presser foot, throat plate, looper, spreader, feed dog, needle guard, cloth guide, etc.
 - 7-3 When the machine is in maintenance.
 - 7-4 When leaving the working place or when the working place is unattended.
 - In case of lubricant oil contact with your eyes or skin, wash the surface with plenty of ice water or with generous amount of cold water. In case of ingestion, seek medical help immediately.
 - Tampering with live parts and devices, regardless of whether the machine is powered, is prohibited.
 - Repair, fitting and adjustment works should only be performed by properly trained personnel.
 - General maintenance and inspection works should only be done by properly trained personnel.
 - Maintenance and repair on electrical components should only be made by qualified personnel. If any electrical device is damaged, immediately stop the machine.
 - Before making repair and maintenance on the machine equipped with pneumatic parts such as air cylinder, the air compressor has to be detached from the machine and the compressed air supply has to be expelled. Exceptions to this are only adjustments and performance checks done by properly trained personnel.
 - When the machine is periodically.
 - Grounding the machine is always necessary for the normal operation of the machine. The machine should not be placed next to a sound source such as an ultrasonic welding machine and other equipment.
 - An appropriate power plug has to be attached to the machine by electric technicians. Power supply should be connected to a grounded socket.
 - The machine should only be used for the purpose as specified in this manual.
 - Stinger will not be held responsible for any damage caused by unauthorized changes in the product.
 - 19 Warning hints are marked with the two shown symbols.
 - Danger of injury to operator or service staff.
 - Items requiring special attention

安全操作事项

- 为了防止发生触电事故，请不要在打开电源开关的状态下，打开电气箱盖以及触摸电气箱内的零件。
- 为了防止人身事故的发生，请不要在卸下电机罩、手指防护器等安全装置的状态下运转缝纫机。
- 为了防止被卷入机器的人身事故，缝纫机运转中请不要将手、脚、头发、衣服靠近手轮，也不要把手放在机器上。
- 为了防止人身事故的发生，打开电源时以及缝纫机运转中，请不要把手指放到新机附近。
- 为了防止人身事故的发生，缝纫机运转中请不要把手指放到接线杆外罩内。
- 为了防止人身事故的发生，缝纫机高速运转时，为了把手指放到接线杆外罩内，请不要靠近旋梭。
- 为了防止人身事故的发生，拆卸接线杆返回原位时，要注意不要夹住手。
- 为了防止突然的启动造成人身事故，放置缝纫机时，请一定关闭电源。
- 使用伺服电机时，缝纫机停止电机声音。为了防止意外的启动造成人身事故，请注意不要忘记电源。
- 为了防止触电和损坏电气零件，拔电源的插头时，请先关掉机器电源开关。

运转缝纫机前的注意事项

- 注意** 为了防止机械的错误动作或损伤，请确认如下项目。
- 最初使用缝纫机前，请把机器打扫干净。
 - 清除送布机构的灰尘，并加油。
 - 请确认电压是否定正确。
 - 请确认电源插头是否正确连接。
 - 电压规格不同时，请绝对不要使用。
 - 缝纫机的转动方向，请在飞轮侧看为逆时针方向。请注意不要让线反向转动。

FOR SAFE OPERATION

- To avoid electrical shock hazards, neither open the cover of the electrical box for the motor nor touch the components mounted inside the electrical box.
- To avoid personal injury, never operate the machine with any of the belt cover, Finger guard or safety devices removed.
- To avoid possible personal injuries caused by being caught in the machine, keep your fingers, head and clothes away from the handwheel, V belt and the motor while the machine is operation. In addition, place nothing around them.
- To avoid personal injury, never put your hand under the needle when you turn "ON" the power switch or operate the machine.
- To avoid personal injury, never put your fingers into the thread take-up cover while the machine is in operation.
- The hook rotates at a high speed while the machine is in operation. To prevent possible injury to hands, be sure to keep your hands away from the vicinity of the hook during operation. In addition, be sure to turn OFF the power to the machine when replacing the bobbin.
- To avoid possible personal injuries, be careful not to allow your fingers in the machine when tilting/raising the machine head.
- To avoid possible accidents because of abrupt start of the machine, turn OFF the power to the machine when tilting the machine head.
- To avoid electrical shock hazards, never operate the sewing machine with the ground wire for the power supply removed.
- If your machine is equipped with a servo-motor, the motor does not produce noise while the machine is at rest. To avoid possible accidents due to abrupt start of the machine, be sure to turn OFF the power to the machine.
- To prevent possible accidents because of electric shock or damaged electrical components(s), turn OFF the power switch in prior to the connection/disconnection of the power plug.

BEFORE OPERATION

- CAUTION:** To avoid malfunction and damage of the machine, confirm the following.
- Before you put the machine into operation for the first time after the set up, clean it thoroughly.
 - Remove all dust gathered during transportation and oil it well.
 - Confirm that the power plug has been properly connected to the power supply.
 - Never use the machine in the state where the voltage type is different from the designated one.
 - The direction of rotation of the sewing machine is counterclockwise as observed from the handwheel side. Be careful not to rotate it in reverse direction.

FOR SAFE OPERATION

- To avoid the risk of electric shock, do not open the motor wiring box and do not touch the components assembled inside the wiring box.
- To avoid injuries, do not operate the machine without the belt cover or the finger guard or safety devices are removed.
- To avoid possible injuries, keep your fingers, head and clothes far from hand wheel, V-belt & motor when the machine is running. Nothing should be placed near these parts.
- To avoid injuries, do not put your hand under the needle when the machine is running.
- To avoid injuries, do not put your fingers into the thread take-up lever cover when the machine is running.
- The hook rotates at a high speed while machine is running. To prevent injuries, be sure to keep your hands away from the hook during operation. Turn OFF the power when replacing the bobbin.
- To avoid possible injuries, be careful when putting down or lifting the machine head.
- To avoid possible accidents because of an unexpected start of the machine, turn OFF the power when tilting the machine head.
- If your machine is equipped with a servo-motor, the motor does not produce noise while the machine is at rest. To avoid possible accidents due to unexpected start of the machine, be sure to turn OFF the power of the machine.
- To avoid electrical shock hazard, do not operate the machine without proper grounding.
- To minimize the risk of accidents of damage in electronic components caused by electric discharge, turn OFF the machine before unplugging it.

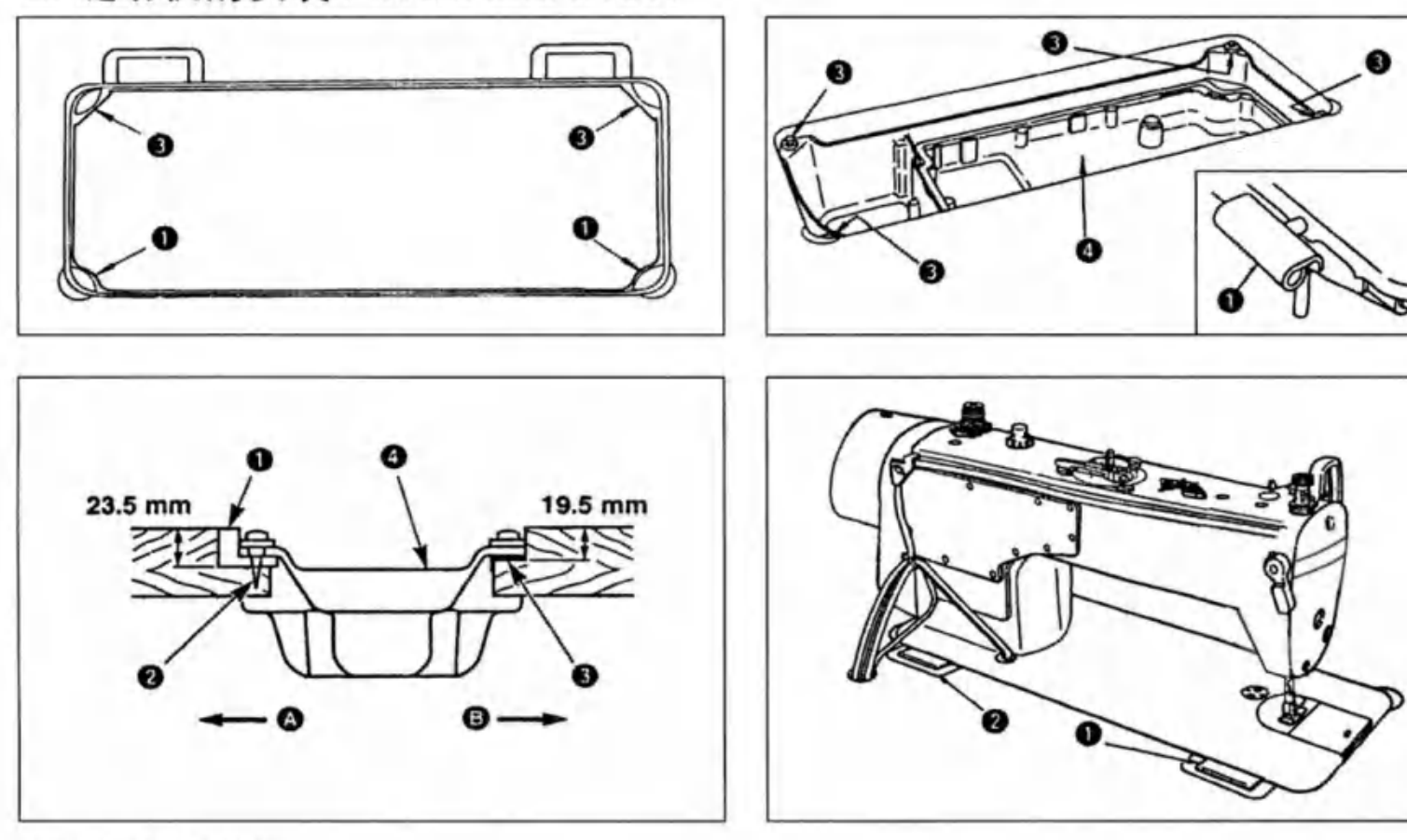
BEFORE OPERATION

- CAUTION:** To avoid malfunction and damage of the machine, confirm the following.
- Before running the machine for the first time after the set up, clean it thoroughly.
 - Remove all dust gathered during storage and transportation and oil it well.
 - Ensure the power plug has been properly connected to the power supply.
 - Never use the machine in the state where the voltage type is different from the designated one.
 - The machine should rotate in counterclockwise direction as observed from the hand wheel side. Be careful not to rotate it in reverse direction.

1. 规格 / SPECIFICATIONS

型号	K5/K2	
应用	一般布，薄料，中厚料	中厚料，厚料
Application	Light to Medium Weight Materials	Medium to Light-heavy Materials
最高缝纫速度	5,000 rpm	4,000 rpm
Max. Sewing Speed	5,000 rpm	4,000 rpm
最大针迹长度	5 mm	7 mm
Max. Stitch Length	5 mm	7 mm
针距	DB*1 #9-18 (#14)	DB*1 #20-23 (#21)
Needle		
压脚提升高度	10 mm (Standard)	
Presser Foot Lift		
使用机油	White Oil 10	
Lubricating Oil		

2. 缝纫机的安装 / INSTALLATION



- 安装线的安装
- 用螺钉把前板的2个全部螺栓支脚打到机台的伸出部，再用螺钉把右侧的2个全部螺栓支脚打到机台的伸出部。
- 把右侧螺栓固定到机台的孔上，对左侧螺栓支脚支脚，把左侧螺栓固定到机台的孔上。

3. 脚踏提升高度的调整 / ADJUSTING THE HEIGHT OF THE KNEE LIFTER

- 脚踏提升高度调整为10mm。
- 调节脚踏提升调节螺钉以把压脚高度调整到13mm。(A型最大为15mm。)
- 当脚踏提升高度为13mm时，请从上方看脚踏提升螺钉时，不能看到脚踏提升螺钉的尖端。
- The standard height of the presser foot lifted using the knee lifter is 10 mm.
- You can adjust the presser foot lift up to 13 mm using knee lifter adjust screw (Max. 9 mm for A type)
- When you have adjusted the presser foot lift to 10 mm, be sure that the bottom end of needle bar is in its lowest position does not hit presser foot.

4. 线架装置的安装 / INSTALLING THE THREAD STAND

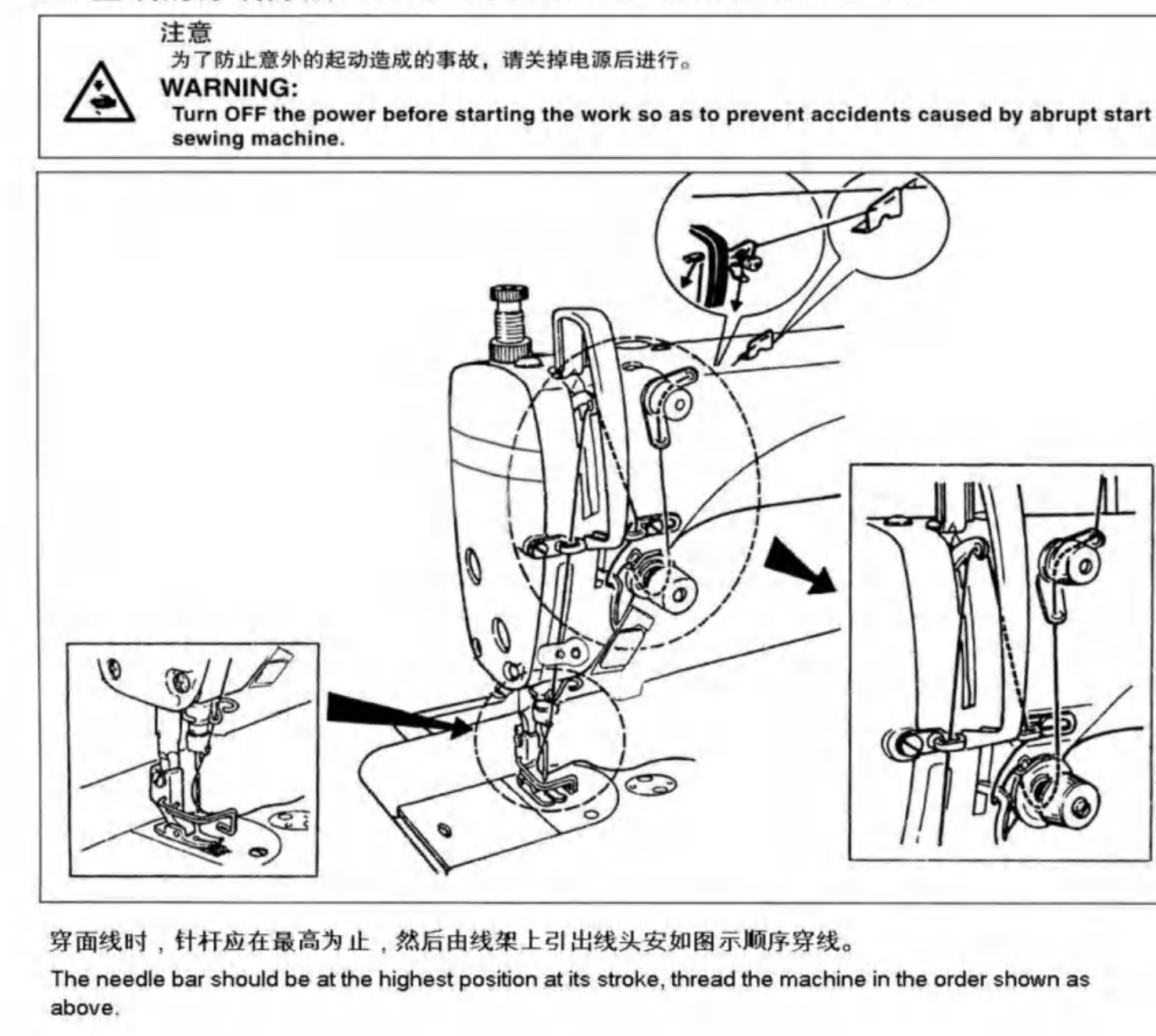
- 把线架装置安装到机台孔上。
- 用固定螺母固定线架。
- 从上方看时，请把线架固定到机台中穿孔。

- Assemble the thread stand unit, insert it into the hole of machine table.
- Tighten locknut 1 to fix the thread stand.
- For ceiling wiring, pass the power cord through spool rest rod 2.

13. 压脚高度的调整 / ADJUSTING THE HEIGHT OF THE PRESSER BAR

- 注意** 为了防止意外的启动造成的人身事故，请关闭电源后再进行。
- 松开压脚高度调节螺钉，把压脚高度调到13mm。
 - 从上方看时，压脚高度调节螺钉的尖端不能看到。
 - 松开压脚高度调节螺钉，把压脚高度调到13mm。(A型最大为15mm。)
 - 当压脚高度为13mm时，从上方看时，压脚高度调节螺钉的尖端不能看到。
 - 松开压脚高度调节螺钉，把压脚高度调到13mm。
 - 从上方看时，压脚高度调节螺钉的尖端不能看到。

14. 上线的穿线方法 / THREADING THE MACHINE HEAD



- 穿线时，针杆在最高处，然后把线从上线孔穿入并穿到穿线器上。
- The needle bar should be at the highest position at its stroke, thread the machine in the order shown as above.

22. 踏板的调整 / ADJUSTMENT OF THE PEDAL

- 注意** 为了防止意外的启动造成的人身事故，请关闭电源后再进行。
- 连接杆的安装
 - 踏板的调整
 - 踏板的角度
 - 调节连接杆的长短可以自由地改变踏板的倾斜度。
 - 放松调节螺钉，拉出输入连接杆进行调节。
 - (Installing the connecting rod)
 - Move pedal to the right or left as illustrated by the arrow so that motor control lever and connecting rod are straightened.
 - (Adjusting the pedal angle)
 - The pedal can be freely adjusted by changing the length of the connecting rod.
 - Loosen adjust screw and adjust the length of connecting rod.

23. 踏板操作 / PEDAL OPERATION

- 踏板按4个阶段进行操作。
- 向前轻踩踏板为低速缝纫。
- 用力向前踩踏板为高速缝纫。
- 把踏板向后轻踩到踏板板上的位置踏板即停止。(机头上部处于停止位置。)
- 用力向后踩踏板为切线动作。
- 使脚踏板回到原位时，在机头上部与相线之间增加1秒开关，向后轻踩踏板为切线动作。
- 再往用力踩踏板为切线动作。

(4) The pedal is operated in the following four steps:

- The machine runs at low sewing speed when you lightly depress the front part of the pedal.
- The machine runs at high sewing speed when you further depress the front part of the pedal.
- If the automatic reverse feed stitching has been preset, the machine runs at high speed after it completes reverse feed stitching.
- The machine stops (with its needle up or down) when you reset the pedal to its original position.

15. 线张力 / THREAD TENSION

- 向上张力的调整
- 向右张力的调整
- 向左张力的调整
- 向下张力的调整

(1) Adjusting the needle thread tension

- As you turn thread tension clockwise (in direction ➀), the thread remaining on the needle after thread trimming will be shorter.
- As you turn thread tension counter-clockwise (in direction ➁), the thread length will be longer.
- As you turn thread tension up (in direction ➂), the needle thread tension will be increased.
- As you turn thread tension down (in direction ➃), the needle thread tension will be decreased.

(2) Adjusting the bobbin thread tension

- As you turn bobbin thread tension clockwise (in direction ➀), the bobbin thread tension will be increased.
- As you turn bobbin thread tension counter-clockwise (in direction ➁), the bobbin thread tension will be decreased.

16. 挑线弹簧 / THREAD TAKE-UP SPRING

- 挑线弹簧的行程调整
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- 挑线弹簧的行程调整

(1) How to operate

- The moment switch lever ➀ is pressed, the machine performs reverse feed stitching.
- The machine performs reverse feed stitching as long as the switch lever is held pressed.
- Height of the switch lever ➁ adjust the height of switch lever so that it can be easily operated.

(1) 使用方式

- 按下开关按钮，缝纫机立即进行倒缝。
- 按下开关按钮的时间，可以自行调整。
- 放开按钮，则立即返回到正缝。

(2) 开关按钮的高度

- 请松开按钮的高度调整到使用方便的位置。

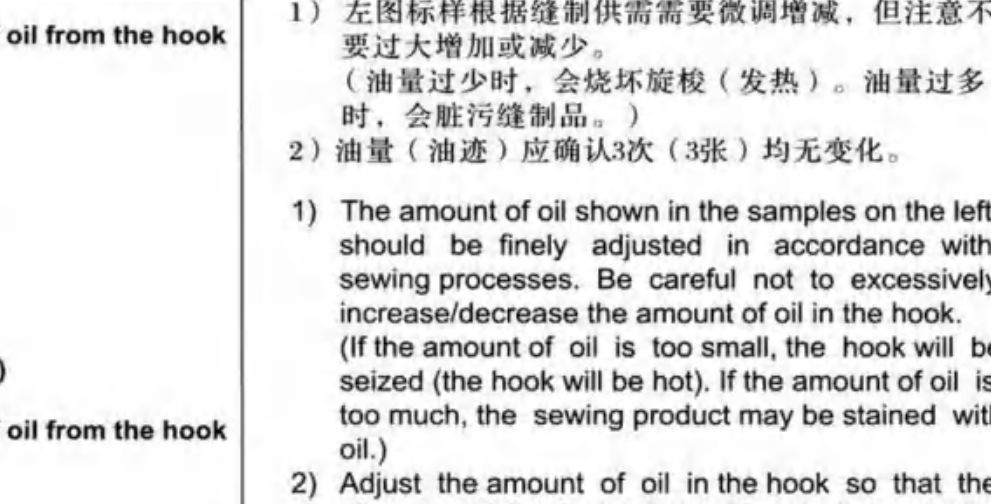
25. 电子夹线 / ELECTRONIC CLIP WIRE

- 电子夹线器
- 电子夹线器打开为1mm。

(1) 电子夹线器

- Electronic clip wire
- 电子夹线器打开为1mm。

油量 (油迹) 适合标准 / Sample showing the appropriate amount of oil



油量 (油迹) 适合标准 / Sample showing the appropriate amount of oil

- 去油标准
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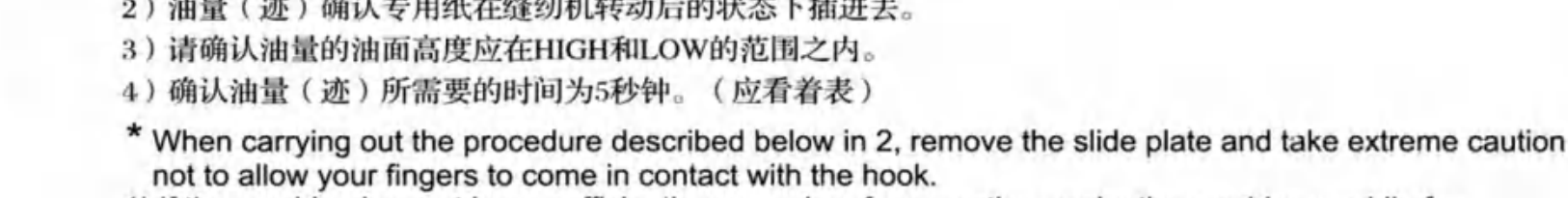
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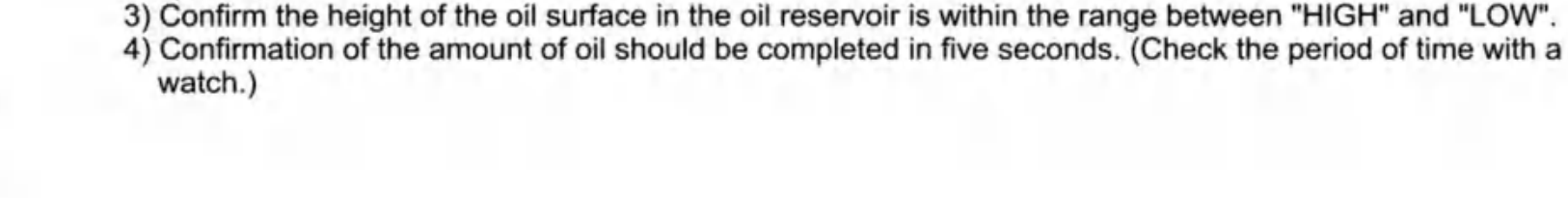
7. 关于旋梭部油量 (迹) 调整方法 / ADJUSTING THE AMOUNT OF OIL (OIL SPLASHES) IN THE HOOK

- 注意** 旋梭部油量 (迹) 调整时，请关闭电源，同时请务必注意不要触摸到旋梭。
- 油量 (迹) 确认专用纸
 - 油量 (迹) 确认位置

油量 (迹) 确认专用纸



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零件手册

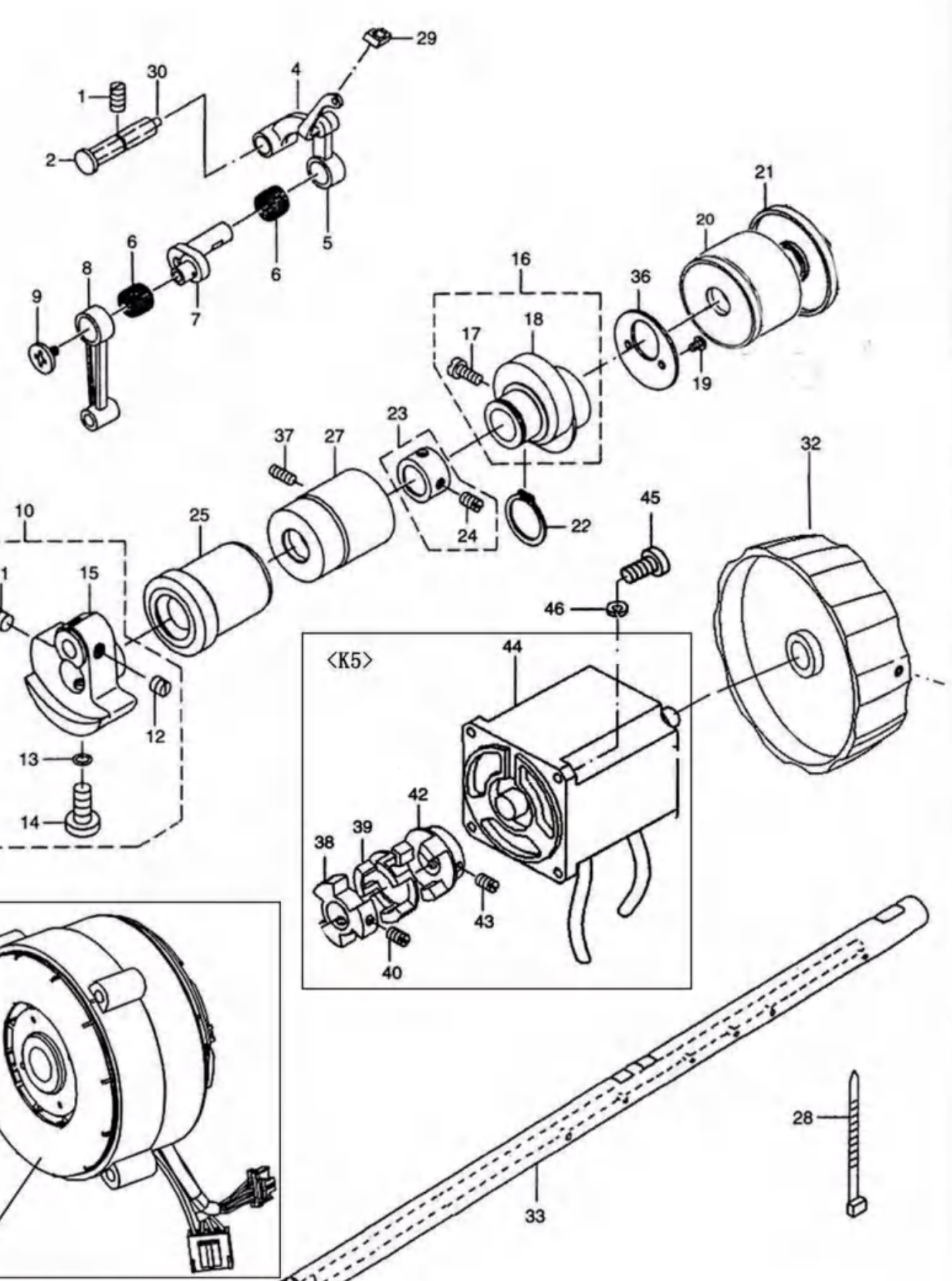
PARTS BOOK

选购零件时, 请注明序号, 件号。

Please confirm the relative applications Ref. No. part No. when buying the parts.

2. 上轴·挑线部件

MAIN SHAFT&THREAD-UP LEVER COMPONENTS

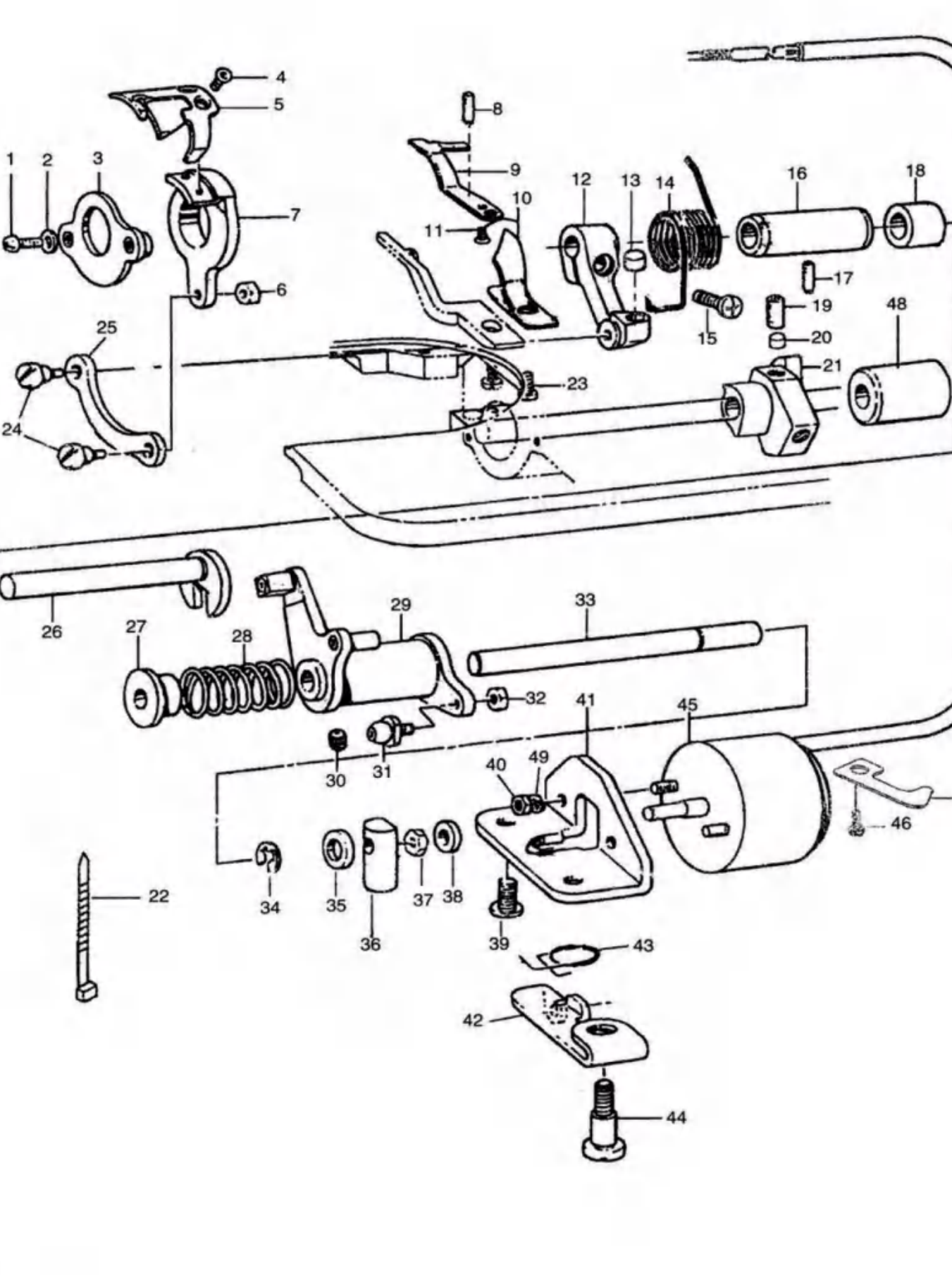


4. 压杆部件

序号	件号	名称	Description	数量	备注
Ref. NO.	Part NO.			Qty	Note
1	101.04-01	压脚板手	Hand lifter	1	
2	02-509401023-1	压脚板手螺钉	Screw 9/64x0 L-10	1	
3	101.04-03	压脚板手轴衬套	Rubber ring	1	
4	102.04-04	压脚板手心轴衬套	Head lifter cam ass.	1	
5	102.04-05	压脚板手	Presser bar bushing lower	1	
6	02-40940021-1	压脚板手轴衬套	Screw 9/64x0 L-8	1	
7	102.04-07	压脚板手轴衬套	Link shaft	1	
8	101.04-08	压脚板手轴衬套	E-ring 5	2	
9	101.04-09	压脚板手轴衬套	Presser foot ass.	1	
10	102.04-10	压脚板手轴衬套	Wire holder bracket, lower	1	
11	102.04-11	压脚板手轴衬套	Hinge screw	1	
12	102.04-12	压脚板手轴衬套	Head lifter connecting rod	1	
13	02-4140021-1	压脚板手轴衬套	Screw 1/64x0 L-5	1	
14	02-4140021-1	压脚板手轴衬套	Screw 1/64x0 L-5	1	
15	02-4140021-1	压脚板手轴衬套	Screw 1/64x0 L-5	1	
16	02-4140021-1	压脚板手轴衬套	Screw 1/64x0 L-5	1	
17	02-4140021-1	压脚板手轴衬套	Screw 1/64x0 L-5	1	
18	102.04-18	压脚板手轴衬套	Wire holder	2	
19	02-4122021-1	压脚板手轴衬套	Wire holder bracket, upper	1	
20	102.04-20	压脚板手轴衬套	Wire holder bracket, upper	1	
21	04-4232040-1	压脚板手轴衬套	Nut 3/16x32	2	
22	102.04-22	压脚板手轴衬套	Tension release return spring	1	
23	101.04-23	压脚板手轴衬套	Wire cable holder	1	
24	102.04-24	压脚板手轴衬套	Presser bar bushing	1	
25	102.04-25	压脚板手轴衬套	Presser bar bushing	1	
26	102.04-26	压脚板手轴衬套	Presser bar bushing	1	
27	02-4122021-1	压脚板手轴衬套	Wire cable holder	1	
28	102.04-28	压脚板手轴衬套	Presser bar bushing	1	
29	102.04-29	压脚板手轴衬套	Presser bar bushing	1	
30	102.04-30	压脚板手轴衬套	Presser bar bushing	1	
31	102.04-31	压脚板手轴衬套	Presser bar bushing	1	
32	102.04-32	压脚板手轴衬套	Presser bar bushing	1	
33	102.04-33	压脚板手轴衬套	Presser bar bushing	1	
34	101.04-35	压脚板手轴衬套	Presser bar bushing	1	
35	02-4164001-1	压脚板手轴衬套	Screw 1/4x0 L-8	1	
36	102.04-36	压脚板手轴衬套	Presser bar bushing	1	
37	102.04-37	压脚板手轴衬套	Presser bar bushing	1	
38	102.04-38	压脚板手轴衬套	Presser bar bushing	1	
39	102.04-39	压脚板手轴衬套	Presser bar bushing	1	
40	102.04-40	压脚板手轴衬套	Presser bar bushing	1	
41	102.04-41	压脚板手轴衬套	Presser bar bushing	1	
42	102.04-42	压脚板手轴衬套	Presser bar bushing	1	
43	102.04-43	压脚板手轴衬套	Presser bar bushing	1	
44	102.04-44	压脚板手轴衬套	Presser bar bushing	1	
45	3010519025	压脚板手轴衬套	Hinge screw	1	
46	3010481012-1	压脚板手轴衬套	Lifting lever link	1	
47	3010481012-1	压脚板手轴衬套	Presser bar bushing	1	
48	3010481012-1	压脚板手轴衬套	Presser bar bushing	1	
49	3010481012-1	压脚板手轴衬套	Presser bar bushing	1	
50	3010481012-1	压脚板手轴衬套	Presser bar bushing	1	

6. 自动切线部件

THREAD TRIMMER COMPONENTS



9. 润滑油部件

序号	件号	名称	Description	数量	备注
Ref. NO.	Part NO.			Qty	Note
1	102.09-01	油窗	Oil sight window	1	
2	102.09-02	油窗衬套	Rubber ring	1	
3	102.09-03	油窗衬套	Main shaft oil tube	1	
4	02-4122021-1	回油管	Screw 3/16x28 L-6	1	
5	102.09-05	回油管	Oil return tube ass.	1	
6	102.09-06	回油管	Oil return tube ass.	1	
7	102.09-07	回油管	Holder	1	
8	102.09-08	回油管	Oil Wick	1	
9	102.09-09	回油管	Oil adjusting screw	1	
10	102.09-10	回油管	Oil tube	1	
11	102.09-11	回油管	Lubricating oil pump ass.	1	
12	102.09-12	回油管	Oil pump mounting base	1	
13	101.09-13	回油管	Oil pump	1	
14	101.09-14	回油管	Oil pump support	1	
15	101.09-15	回油管	Oil pump support	1	
16	101.09-16	回油管	Oil pump support	1	
17	101.09-17	回油管	Lubricating oil pump cover	1	
18	101.09-18	回油管	Oil pump support	1	
19	101.09-19	回油管	Plunger	1	
20	101.09-20	回油管	Plunger spring	1	
21	101.09-21	回油管	Plunger screw	1	
22	101.09-22	回油管	Hook driving shaft oil tube	1	
23	101.09-23	回油管	Screw M3 L-8	1	
24	02-4140102-1	回油管	Screw 1/64x0 L-9.5	1	
25	101.09-25	回油管	Oil pump support	1	
26	02-4122021-1	回油管	Screw 1/64x0 L-9.5	1	
27	101.09-27	回油管	Rubber ring	1	
28	102.09-28	回油管	Hobbin pulley	1	
29	102.09-29	回油管	Screw	2	

10. 油盘部件

序号	件号	名称	Description	数量	备注
Ref. NO.	Part NO.			Qty	Note
1	101.10-01	油盘	Oil reservoir arm	1	
2	101.10-02	油盘	Oil reservoir	1	
3	101.10-03	油盘	Oil reservoir gasket	1	
4	02-4202021-1	油盘	Screw 5/16x2 L-7	1	
5	101.10-05	油盘	Rubber ring	1	
6	101.10-07	油盘	Key lifting retaining arm	1	
7	101.10-08	油盘	Spring	1	
8	101.10-09	油盘	Key lifting retaining arm	1	
9	101.10-10	油盘	Vertical shaft fitting arm	1	
10	101.10-11	油盘	Nut M6	2	
11	101.10-12	油盘	Screw M6 L-30	2	
12	101.10-13	油盘	Key press cross shaft	1	
13	101.10-14	油盘	Key press cross shaft	1	
14	101.10-15	油盘	Key press cross shaft	1	
15	101.10-16	油盘	Key pan plate ass.	1	
16	101.10-17	油盘	Key pan plate cover	1	
17	101.10-18	油盘	Key pan upright shaft	1	
18	101.10-19	油盘	Key pan plate	1	
19	101.10-20	油盘	Key pan plate	1	
20	101.10-21	油盘	Key pan plate support	1	
21	101.10-22	油盘	Key pan plate	1	
22	101.10-23	油盘	Key lifter push rod	1	

11. 过线架部件

THREAD STAND COMPONENTS

12. 附件

ACCESSORIES

1. 机壳·外装部件

MACHINE FRAME&MISCELLANEOUS COVER COMPONENTS

序号	件号	名称	Description	数量	备注
Ref. NO.	Part NO.			Qty	Note
5	102.01-05	橡胶垫圈	Rubber plug	3	
6	102.01-06	橡胶垫圈	Three way lead	1	
7	102.01-07	橡胶垫圈	Rubber plug	1	
8	02-4122021-1	橡胶垫圈	Screw 3/16x28 L-9	11	
12	02-6140021-1	橡胶垫圈	Screw 1/64x0 L-6	1	
13	102.01-13	橡胶垫圈	Safety label	1	
14	102.01-14	橡胶垫圈	Rubber plug	1	
16	102.01-16	橡胶垫圈	Screw 3/16x28 L-18	1	
17	02-5122021-1	橡胶垫圈	Reverse feed lever stopper	1	
18	102.01-18	橡胶垫圈	Reverse feed lever stopper	1	
19	102.01-19	橡胶垫圈	Reverse feed lever stopper	1	
20	102.01-20	橡胶垫圈	Magnet end rubber	1	
21	101.01-21	橡胶垫圈	Thread tension arm	1	
22	101.01-22	橡胶垫圈	Thread tension post	1	
23	101.01-23	橡胶垫圈	Thread tension guide	1	
24	101.01-24	橡胶垫圈	Thread tension disk	2	
25	101.01-25	橡胶垫圈	Thread tension spring	1	
26	101.01-26	橡胶垫圈	Thread tension nut	1	
27	02-4122021-1	橡胶垫圈	Screw 3/16x28 L-6	1	
28	102.01-28	橡胶垫圈	Thread take-up lever cover	1	
29	02-4122021-1	橡胶垫圈	Screw 3/16x28 L-6	1	
30	102.01-30	橡胶垫圈	Arm thread guide Right	1	
31	02-4140021-1	橡胶垫圈	Screw 1/64x0 L-6	1	
32	101.01-32	橡胶垫圈	Thread tension arm	1	
33	101.01-33	橡胶垫圈	Thread tension arm	1	
34	101.01-34	橡胶垫圈	Rotating stopper	1	
35	101.01-35	橡胶垫圈	Tension spring	1	
36	101.01-36	橡胶垫圈	Thread tension disk presser	1	
37	101.01-37	橡胶垫圈	Thread tension disk	1	
38	101.01-38	橡胶垫圈	Tension post	1	
39	101.01-39	橡胶垫圈	Take-up spring	1	
40	101.01-40	橡胶垫圈	Thread tension guide	1	
41	02-90940021-1	橡胶垫圈	Screw 9/64x0 L-5.5	1	
42	02-8152071-1	橡胶垫圈	Screw 1/64x0 L-7	1	
43	101.01-43	橡胶垫圈	Thread releasing	1	
44	101.01-44	橡胶垫圈	Thread post	1	
45	02-21140021-1	橡胶垫圈	Screw 1/64x0 L-6	1	
46	02-21140021-1	橡胶垫圈	Screw 1/64x0 L-6	1	
47	101.01-47	橡胶垫圈	Arm thread guide Left	1	
48	02-6140021-1	橡胶垫圈	Screw 1/64x0 L-6	1	
49	101.01-49	橡胶垫圈	Rubber plug	1	
50	02-4122021-1	橡胶垫圈	Screw 3/16x28 L-9	3	
51	101.01-51	橡胶垫圈	Slide plate ass.	1	
52	101.01-52	橡胶垫圈	Slide plate	1	

3. 机壳·外装部件

MACHINE FRAME&MISCELLANEOUS COVER COMPONENTS

3. 机壳·外装部件

MACHINE FRAME&MISCELLANEOUS COVER COMPONENTS

序号	件号	名称	Description	数量	备注
Ref. NO.	Part NO.			Qty	Note
53	101.01-53	橡胶垫圈	Bobbin base	1	
54	02-6062021-1	橡胶垫圈	Screw 3/2x56 L-2.2	2	
55	102.01-55	橡胶垫圈	Bobbin screw	4	
56	101.01-56	橡胶垫圈	Bobbin stopper	1	
57	02-9140021-1	橡胶垫圈	Screw 1/64x0 L-6	1	
58	101.01-58	橡胶垫圈	Pole	2	
59	102.01-59	橡胶垫圈	Model plate	1	
60	102.09-32	橡胶垫圈	Hobbin base	1	
61	102.09-33	橡胶垫圈	Bobbin screw	1	
62	102.09-34	橡胶垫圈	Bobbin stopper	1	
63	102.09-35	橡胶垫圈	Bobbin stopper	1	
64	102.09-36	橡胶垫圈	Bobbin stopper	1	
65	102.09-36-01	橡胶垫圈	Bobbin stopper	1	
66	102.09-36-02	橡胶垫圈	Bobbin stopper	1	
67	102.09-36-03	橡胶垫圈	Bobbin stopper	1	
68	102.09-36-04	橡胶垫圈	Bobbin stopper	1	
69	102.09-36-05	橡胶垫圈	Bobbin stopper	1	
70	102.09-36-06	橡胶垫圈	Bobbin stopper	1	
71	102.09-36-07	橡胶垫圈	Bobbin stopper	1	
72	102.11-33	橡胶垫圈	Bobbin stopper	1	
73	101.01-65	橡胶垫圈	Bobbin stopper	1	
74	101.01-66	橡胶垫圈	Bobbin stopper	1	
75	101.01-67	橡胶垫圈	Bobbin stopper	1	

3. 机壳·外装部件

MACHINE FRAME&MISCELLANEOUS COVER COMPONENTS

3. 机壳·外装部件

MACHINE FRAME&MISCELLANEOUS COVER COMPONENTS

序号	件号	名称	Description	数量	备注
Ref. NO.	Part NO.			Qty	Note
1	15001003	橡胶垫圈	Face plate	1	
2	15001002	橡胶垫圈	Face plate gasket	1	
3	3010119024	橡胶垫圈	Face plate	1	
4	3010738020	橡胶垫圈	Face plate	1	
9	102.01-09	橡胶垫圈	Face plate	1	
10	3000020	橡胶垫圈	Face plate	1	
11	3010501001	橡胶垫圈	Face plate	1	
15	15001015	橡胶垫圈	Face plate	1	
16	15001017	橡胶垫圈	Face plate	1	
14201001	橡胶垫圈	Face plate	1		
14201002	橡胶垫圈	Face plate	1		
14201011	橡胶垫圈	Face plate	1		
14201014	橡胶垫圈	Face plate	1		